

GB Troubleshooting – overrunning alternator pulley

Overrunning alternator pulleys do wear out, but this is not always visible to the naked eye. Follow these simple tests to identify signs of wear:

1. On-vehicle testing

Have the engine running at idle and check belt tensioner movement. If excessive, this may be the first indication of a worn overrunning alternator pulley.

Rev up the engine to approximately 2000-2500 rpm. Then shut it off and listen for a buzzing sound coming from the alternator. If you hear a short buzzing sound (1 to 5 seconds), the pulley's bearing may be worn out and the overrunning alternator pulley may require replacement.

A short chirp noise during engine start-up or shut down is most likely caused by a worn overrunning alternator pulley. A worn overrunning alternator pulley often blocks and performs like a solid pulley. This will cause the belt to slip on the pulley surface and thus causes noise.

2. Off-vehicle testing

If one of these tests fails, the overrunning alternator pulley should be replaced immediately: <u>Test 1:</u>

- 1. Hold the inner ring.
- 2. Try to rotate the outer ring in the same direction as the belt would.
- 3. The outer ring should not move. If it does, replace the overrunning alternator pulley.

Test 2:

- 1. Hold the inner ring.
- 2. Rotate the outer ring in the opposite direction as the belt would.
- 3. The outer ring should rotate. If it does not, replace the overrunning alternator pulley.



The OAD has an additional functionality and requires special testing.

The OAD should have a smooth spring resistance in the drive direction and spin freely in the opposite direction. If not, the OAD requires replacement.

Note: As the internal spring is strong, it is recommended to use special tools for the fault detection.